

27

Date: Tuesday, 6/26/2007 3:31:54 PM
User: Kim Johnson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR 212/412
Job Number : 33184
Estimate Number : 10887
P.O. Number : N/A Part Number : D412711011
This Issue : 6/26/2007 S.O. No. : N/A Drawing Number : N/A
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS Drawing Revision : N/A
Previous Run : 32708 Material : N/A
Written By : Due Date : 7/5/2007 Qty: 1 Um: Each
Checked & Approved By : 07.06.27
Comment : Est Rev: A 04.09.29 New issue KJ/JLM

Additional Product

Job Number



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412711041 Vertical Ref. Door Assy



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

w/o 43894 Eagle

Sept 04.07

[Signature]

4.0 D412711111 Wiring Harness, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

w/o 43667 Eagle

Sept 04.07

[Signature]

5.0 EA2046915412 Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

w/o 43231 Eagle

Sept 04.07

[Signature]

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 33194

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



J. Hoader



Sept 04.07

Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: EAGLE

PPP Rev: _____

Joe

Sept 04.07

8.0

QC21

FINAL INSPECTION/W/O RELEASE



J. Hoader



Sept. 04.07

(C)

Comment: FINAL INSPECTION/W/O RELEASE

2007/09/05

Job Completion



W 07-09-05

Date: Tuesday, 6/26/2007 3:31:54 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR 212/412
 Job Number : 33194
 Estimate Number : 10887
 P.O. Number :
 This Issue : 6/26/2007 S.O. No. :
 Prsht Rev. : NC Part Number : D412711011
 First Issue : / / Type : PURCHASED PARTS Drawing Number : N/A
 Previous Run : 32709 Drawing Revision : N/A
 Material :
 Due Date : 7/5/2007 Qty: 1 Um: Each
 Written By :
 Checked & Approved By : JA 07.06.27
 Comment : Est Rev:A 04.09.29 New issue KJ/JLM

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412711041	Vertical Ref. Door Assy
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-041 Vertical Reference Door

4.0	D412711111	Wiring Harness, 212/412
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Comment: Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-111 Wiring Harness, 212/412

5.0	EA2046915412	Instrument Panel, 412
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 6/26/2007 3:31:55 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 33194

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: _____

PPP Rev: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



FAX

Joe Djorganoski

Senior Project Manager

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DATE: Aug.31. 2007
TIME: 1:25 PM
No. Pages (w/cover pg.): 3

TO: Linda - Purchasing Dept.
COMPANY: DART AEROSPACE

Phone: 1-613-632-5200
Fax: 1-613-632-1053

6 pgs

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

Subject: VRD Eagle w/o 43894

DART PO. 3871

07-04

Hello Linda,

I have attached a paper work for two VRD.

Any questions please do not hesitate to contact me.

Regards,

Joe Djorganoski

Joe Djorganoski

*Joe -
please fill out the
following w/o's and fax
back ASAP
Linda*